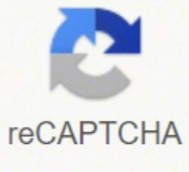




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Next

How to drill into stainless steel sheet





How to drill into stainless steel.

September 13, 2018 you want to pierce a hole in stainless steel, but do not know which torch drill to use? In this article, we explain how to pierce in stainless steel and to cheer drills to use. Before we begin with the characteristics for the torch drill, we must first clarify what is stainless steel actually. What is stainless steel? The stainless steel is a metallic material that is characterized by its special purity. There is connected and without energy, but only the alloy variant is also stainless. In stainless steel, it must be enriched with alloy elements such as titanium, nióbio or chrome, in addition to iron. Chromium (CR) is resistance to stainless steel corrosion and must have a minimum context of 12% and an extremely low carbon content. The chromium content creates a layer at the surface of the material that permanently protects against water and moisture. Long properties of high stainless steel durability resistant to corrosion resistant heat resistant driver Weldable recyclable characteristics - low maintenance of torção drill What resources does the drill have to have to cut stainless steel? The following criteria must be met to get a good perforation result. 4 Important features of a torch drill for stainless steel application 1. Stainless steel steel tool is a very hard material and therefore Difficult to cut. Therefore, the action of the torso drill tool must be made of HSSE-CO 5 (contents of 5% cobalt), HSSE-CO 8 (contents of 8% cobalt) or solid carbide. A steel tool that is very soft immediately overheat. Thus, since stainless steel is a hard material, you need a type of H. torch drill. In the course of time, the characteristics of the torch drills were combined differently to optimize them to Specials. Thus, mixtures formed whose naming system is not standardized in the manual. So you will find in Ruko for use in stainless steel types VA, FO, UTL3000, UTL, TL3000, N and UTL. The sensitivity of comparison breaking with HSS is larger in the hsse-co tools or carbide tools. Basically, you can deny this with the correct application (correct speed, feed and cooling). In general, more cobalt, more difficult and, therefore, more fragile, the drill. Due to the susceptibility of hard tools fracture, you should better use HSS exercises for soft materials. DIN 1386 Division of application groups 2. Pointed point The point of the point is located in the torch drill head. For hard materials, such as stainless steel, the angle of the point must be large and, for example, 130 ° or 135 °. For soft materials, the points of points e.g. 118 ° are used. With a large angle of points, more from the tip engages in the work pieces when drilling. This also means that more force is applied to the work and higher contact pressure (high height) is necessary. 3. Spiral, the spiral angle determines the process of forming chips. Small spiral troughs are used à € à €

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